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gradually decrease from the center to the end of said display area at a high temperature.

8. The liquid crystal display device as defined in claim 1, wherein each of a pair of said insulating substrates is a glass substrate having a thickness of 0.55mm or less.

9. The liquid crystal display device as defined in claim 1, wherein each of a pair of said insulating substrates is a plastic substrate having a thickness of 0.55mm or less.

10. The liquid crystal display device as defined in claim 1, wherein said liquid crystal display device is an STN liquid crystal display device.

11. The liquid crystal display device as defined in claim 10, wherein an operating temperature ranges virtually between -20°C and 70°C.

12. A liquid crystal display device, comprising:
a pair of insulating substrates bonded via a sealing material, and
liquid crystal filled between a pair of said insulating

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end
substrates,

wherein a cell gap is smaller in a center than any other part of a display area at room temperature such that a cell gap difference is set at a predetermined amount between the center and an end of said display area at a high temperature in a range that no display defect occurs.

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